PV V-RIBBED BELTS Rubber belts

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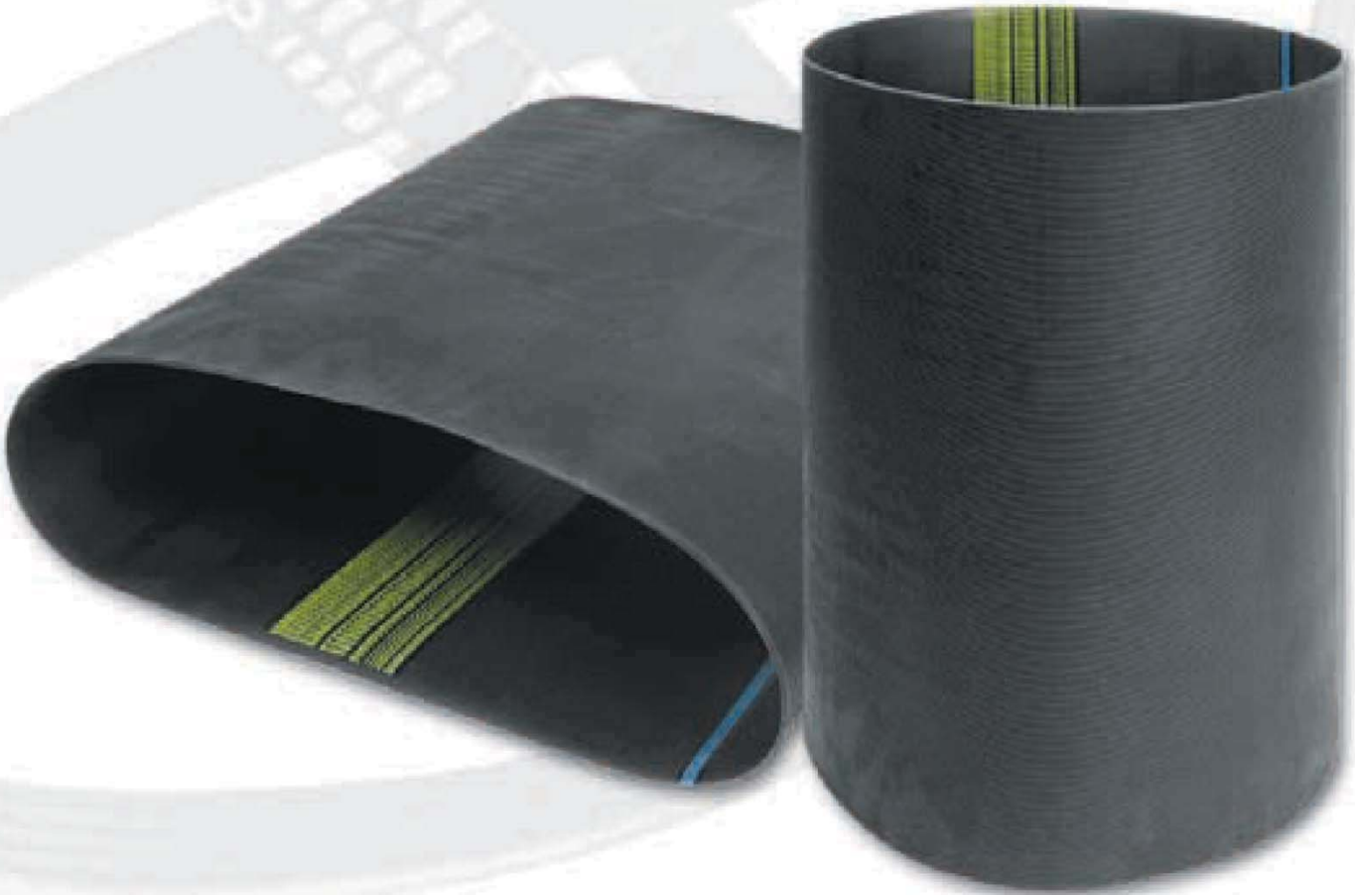


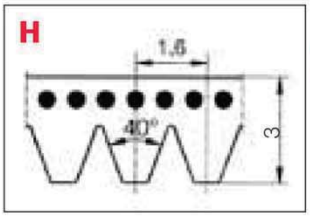
PV V-RIBBED BELTS Rubber belts

PV V-RIBBED BELTS are made of polybutadiene compound.
High performance V ribbed belts are produced in **H, J, L** and **M** profiles (K on request).
PV belts design:

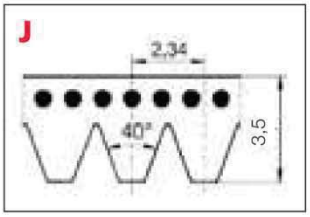
- eliminates belt matching;
- permits drive design to meet exact power or space requirements;
- distributes the drive load across the entire belt width;
- permits cooler running and high drive efficiency;
- excels on small pulleys at high speeds.

PV-Ribbed belts are also available in elastic version (TEM) and they are suitable in the transmission where fixed centre distance is required. The TEM belt is developed according to the Customer requirements.

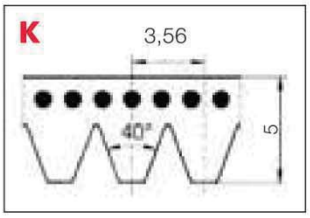
H



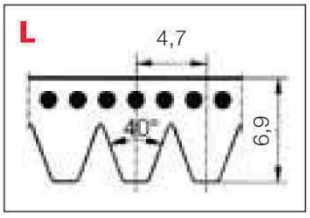
J



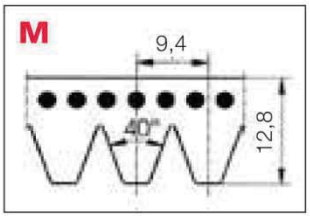
K



L



M



J

Effective length	
(mm)	(inches)
350	13.8
381	15.0
406	16.0
432	17.0
457	18.0
483	19.0
495	19.5
508	20.0
533	21.0
559	22.0
584	23.0
610	24.0
650	25.6
660	26.0
685	27.0
711	28.0
723	28.5
737	29.0
762	30.0
769	30.3
790	31.1
813	32.0
864	34.0
895	35.2
914	36.0
944	37.2
955	37.6
965	38.0
990	39.0
1016	40.0
1036	40.8
1040	40.9
1051	41.4
1065	41.9
1080	42.5
1089	42.9
1092	43.0
1100	43.3
1108	43.6
1116	43.9
1136	44.7
1143	45.0
1150	45.3
1160	45.7
1168	46.0
1170	46.1
1184	46.6
1190	46.9
1194	47.0
1200	47.2
1203	47.4
1210	47.6
1214	47.8
1222	48.1
1232	48.5

J

Effective length	
(mm)	(inches)
1236	48.7
1244	49.0
1262	49.7
1270	50.0
1280	50.4
1287	50.7
1295	51.0
1302	51.3
1315	51.8
1318	51.9
1321	52.0
1326	52.2
1365	53.7
1371	54.0
1397	55.0
1428	56.2
1473	58.0
1524	60.0
1549	61.0
1651	65.0
1752	69.0
1854	73.0
1895	74.6
1910	75.2
1930	76.0
1956	77.0
2083	82.0
2135	84.1
2210	87.0
2337	92.0
2489	98.0

K

Effective length	
(mm)	(inches)
630	24.8
650	25.6
675	26.6
700	27.6
730	28.7
755	29.7
775	30.5
800	31.5
830	32.7
845	33.3
870	34.3
885	34.8
920	36.2
925	36.4
950	37.4
970	38.2
1000	39.4
1015	40.0
1035	40.8
1060	41.7
1080	42.5
1145	45.1
1165	45.9
1200	47.2
1230	48.4
1300	51.2
1335	52.6
1385	54.5
1420	55.9
1460	57.5
1490	58.7
1520	59.8
1555	61.2
1610	63.4
1655	65.2
1700	66.9
1725	67.9
1755	69.1
1800	70.9
1860	73.2
1885	74.2
1900	74.8
1980	78.0
2050	80.7
2080	81.9
2145	84.5
2235	88.0
2330	91.7
2490	98.03
2555	100.59

L

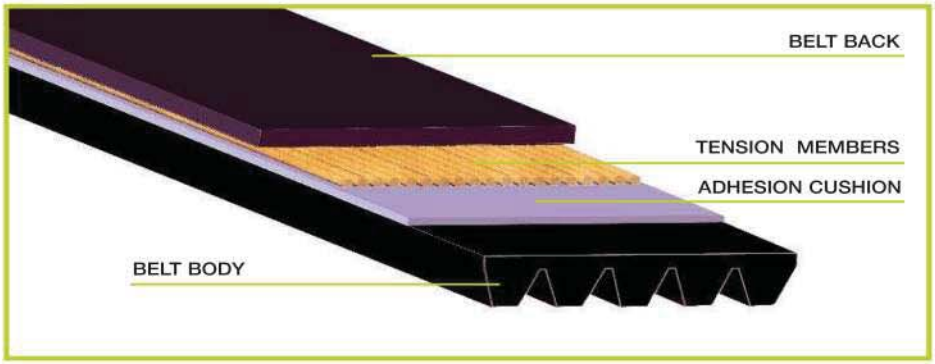
Effective length
(inches)
37.5
39.0
42.3
42.5
43.3
47.0
50.0
52.0
52.5
54.0
55.0
56.0
56.5
58.0
61.5
63.5
65.5
67.5
69.5
71.0
72.5
76.5
77.0
78.0
79.5
81.5
82.5
84.0
86.5
88.0
91.5
93.0
97.5
99.0
106.5
108.0
112.0
114.0
115.0
118.0
121.5
123.0
129.5
131.0
137.5
145.5
159.5
165.0
176.0
182.0
198.0
212.0
240.0

M

Effective length
(mm)
900
940
990
1060
1115
1150
1185
1230
1310
1390
1470
1610
1650
1760
1830
1980
2130
2410
2710
3010
3310
3610
3910
4210
4810
5410
6010
6600

H

Effective length
(mm)
594
1200
1210
1265
1578
1830
1869
1885
1900
1904
1915
1922
1930
1940
1945
1975



a) BELT BODY

The belt body is made of a special polybutadiene-based rubber compound which provides, due to its excellent mechanical characteristics, high transmission efficiency and assures a minimum rubber wear off.

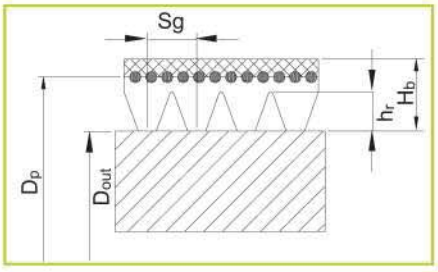
b) TENSILE MEMBER

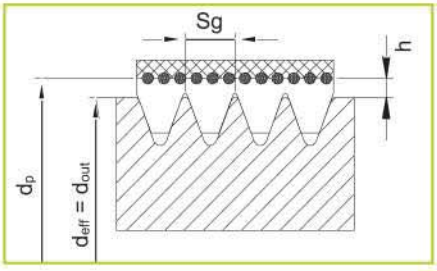
The tensile member consists of high-strength low-stretch polyester cords, which grant length stability over the belt life time.

c) BELT BACK

The back side cushion protects the tensile member and permits the use of backside idlers.

PV belts are divided in five different profiles to cover the needs of a wide range of applications. The dimensions and properties of each profile, are summarised in the following table:





D_p : The pitch diameter is used to calculate the transmission ratio and the belt speed.

D_{eff} : For grooved pulleys, the effective diameter is equal to the outside diameter.

D_{out} : Depending if the pulley is flat or grooved the value h or h_r have to be added in order to calculate the pitch diameter of the pulleys.

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		PH	PJ	PK	PL	PM
Belt dimensions	S_g [mm]	1.6	2.34	3.56	4.70	9.40
	H_b [mm]	2.6	3.4	4.6	6.6	12.8
	h [mm]	0.8	1.2	2.0	3.0	4.0
	h_r [mm]	1.2	1.7	2.5	4.75	6.3
Drive parameters	Max. belt speed [m/s]	60	55	55	50	40
	Weight per rib [kg/m]	0.0045	0.0085	0.0177	0.0354	0.1171
	Min. pulley diameter [mm]	13	20	45	75	180
	Min. diameter for external flat idlers [mm]	40	50	65	150	300
	Min. diameter for internal flat idlers [mm]	22	38	52	76	180

Basic design data

For further information regarding belt dimensions, please consult ISO 9982.

APPLICATION EXAMPLES			
PH	Household appliances	Dryers	Washing machines
PJ	Magnetic agitators	Fitness equipments	Laundry machines
	Automatic doors	Floor polishers	Small compressors
	Concrete mixers	Elevator doors	Lift appliances, etc..
PK	Tractors	Elevators	Pumps & compressors
	Lifting equipment	Fans	Wood saws, etc...
PL	High pressure cleaners	Flour mills	Crushers
	Piston compressors	Escalators	Brick machinery, etc...
PM	Paper industry	Hammer mills	Turbines
	Quarries	Granulators	Excavators, etc...

Application examples of PV Belts

Designation